ADSORPTION OF COOMASSIE BRILLIANT BLUE R-250 DYE ONTO NOVEL ACTIVATED CARBON PREPARED FROM *NIGELLA SATIVA* L. WASTE: EQUILIBRIUM, KINETICS AND THERMODYNAMICS RUNNING TITLE: ADSORPTION OF BRILLIANT BLUE DYE ONTO *NIGELLA SATIVA* L. WASTE ACTIVATED CARBON

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ABSTRACT

In this paper a novel adsorbent was prepared from *Nigella sativa* L. waste and used for the removal of Coomassie Brilliant Blue dye from wastewater. The preparation of *Nigella sativa* waste carbon (NSWC) was achieved by adding concentrated sulfuric acid to the precursor material at an impregnation ratio (1: 1) and the mixture was left overnight. The resulting material was washed with sodium bicarbonates and finally oven dried. The kinetics of coomassie brilliant blue adsorption onto NSWC was investigated by three kinetic models. The pseudo-second order model ($R^2 = 0.99$) was the best model fitted the experimental data. The equilibrium results revealed that Freundlich model was the best isotherm model fitted ($R^2 = 0.994$). Also the value of the Freundlich exponent (n) was found to be 1.174 suggesting the favorable dye adsorption onto NSWC. The thermodynamics results indicated negative values of ΔG proving the spontaneous nature of Brilliant Blue dye adsorption on NSWC. The exothermic nature of the adsorption was also confirmed by the negative value of change in enthalpy ΔH° . Also, the negative value of the activation entropy ΔS° demonstrates the decreased randomness at the solid–solution interface during adsorption. The present study results suggest the possible use of a waste such as *Nigella sativa* L. waste as a precursor for the development of a new cheap and efficient adsorbent that could be used in dyes removal from wastewater.

Keywords: Adsorption; coomassie brilliant blue dye; chemical activation; mechanism; Nigella sativa L. waste.

INTRODUCTION

In the recent years, adsorption has picked a significant importance as one of the low-cost and high effective techniques for water treatment. Several materials have been studied and were successfully used as adsorbents for the removal of water pollutants. Among the different types of adsorbents, activated carbon (AC) remains the most widely used adsorbents in industry for environmental applications¹. Activated carbons are carbons of highly porous structure, large surface area and high adsorption capacity. Their surface and structural properties give them a wide application range for the removal of organic and inorganic pollutants from polluted water².

According to³, any cheap material with a high carbon content and low inorganics can be used as a raw material for the production of activated carbon³. Nowadays several researchers investigate the use of agricultural by-products for the development of activated carbon which has both economic and environmental impacts as it converts unwanted, low-value agricultural waste to a useful high-value adsorbent⁴.

The activation process could be either physical or chemical and sometimes both processes are involved in the preparation of activated carbon. The physical activation involves carbonization of a carbonaceous materials followed by activation of the resulting char in the presence of activating agents such as CO_2 or steam ⁵. On the other hand, chemical activation is a single step method involving the use of a chemical activating agent such as $ZnCl_2$, KOH, H_2SO_4 , etc. The advantage of the chemical activation is that it takes place at shorter time than those used in physical activation as well as high yield and high surface area of the produced activated carbons⁶.

Dyes represent a major class of organic pollutants present in wastewater. Synthetic dyes are extensively used in the textile industry, paper printing, color photography, pharmaceutical, leather, cosmetics, plastic, and other industries. The discharge of industrial wastewater containing dyes is considered as one of the highest environmental problems. The presence of even very low concentrations of dyes in water reduces light penetration through the water surface, precluding photosynthesis of the aqueous flora. Many of these dyes are carcinogenic, mutagenic, and teratogenic and also toxic to human beings, fish species and microorganisms⁷. Therefore, the removal of dyes from wastewater effluents is of great concern. Coomassie Brilliant Blue R-250 (CBB) dye, one of the most important synthetic dyes in the textile industry which represents an important class of toxic and recalcitrant organopollutants⁸. Several methods have been proposed for dyes removal from wastewater. Amongst these methods, adsorption is the procedure of choice and gives the best results as it

can be used to remove different types of coloring materials9.

Nigella sativa L. is a flowering plant growing in Egypt and other countries. The plant's oil has been used long time for its many therapeutic applications. The production of *Nigella sativa L*. oil is increasing and hence there is a huge amount of *Nigella sativa* waste that is produced. The aim of the present work is to produce a porous activated carbon from a locally available waste (*Nigella sativa L*. waste) and its ability to remove brilliant blue dye from wastewater will be assessed. The activated carbon produced will be characterized by different techniques to investigate its properties. Also, kinetic and isothermal studies will be applied to investigate the nature of adsorption process.

MATERIAL AND METHOD

Nigella sativa waste used as precursor for the preparation of activated carbon was obtained from EL-Baraka factory for natural oils (FBS), coomassie brilliant blue R-250 ($C_{45}H_{44}N_3NaO_7S_2$) and other chemicals used in this work were all supplied by Sigma-Aldrich.

Nigella sativa waste (used as precursor) was washed by n-Hexane with shaking at 200 rpm in water bath at 50°C to remove any oil, and then washed by double deionized water then oven dried at 100°C until reaching constant weight. The precursor was soaked in concentrated H_3SO_4 (purity:98%) with impregnation ratio (1:1) w/w¹⁰. The mixture was then left overnight. Then the mixture was washed with sodium bicarbonates NaHCO₃ till neutral pH and oven dried at 105°C until reaching constant weight. The activation process was done as previously reported by¹¹ with some modifications. The adsorbent produced from *Nigella sativa* was named *Nigella sativa* waste carbon (NSWC).

The surface morphology of NSWC was identified by scanning electron microscopy technique using a JSM-6390LV (JEOL Ltd, Japan) with a 3 kV accelerating voltage was used to characterize the morphology of the sample which was dried overnight at approximately105°C under vacuum before SEM analysis.

The functional surface groups on the NSWC were studied using an FT-IR (AVATAR 370 Csl, Thermo Nicolet Co., USA) at a resolution 4 cm⁻¹ over the range of 500-4000 cm⁻¹, the sample was introduced as KBr pellet.

1g of Coomassie Brilliant Blue R-250 dye (CBB) (C.I. number 42660) powder was dissolved in 1000mL of deionized water to prepare the concentration of 1 g/L CBB dye solution. Solution of different initial concentrations (10, 25, 50, and100mg/L) were prepared by dilution process of initial stock in deionized water.

Double-beam UV-visible spectrophotometer (Model Shimadzu UV-1800,

Japan) was used to measure the concentration of the CBB dye. The maximum wavelength of the CBB was determined as 551 nm. Calibration curve for CBB dye concentration was first plotted with ($R^2=0.99$) to assure linearity over the studied concentration range used in this work.

Batch equilibrium experiments were carried out at different contact time, initial dye concentration and temperature. A series of 100ml capped tubes were used. At the beginning of each experiment runs: each tube was filled with 50 ml of dye solution and NSWC was added into different tubes. The tubes were shaken in a shaking water bath at 100 rpm and at the end of each run the adsorbent was separated from the solution by centrifugation.

The adsorption capacity q (mg/g) was calculated by equation (1)

$$q = \frac{(Co-Ci)V}{W}$$
 (1)

Where C_o and C_i (mg/l) are the initial and equilibrium concentrations of CBB dye, respectively .V (l) is the volume of the solution and W (g) is the mass of activated carbon used.

Dye concentrations were determined at 551 nm wavelength using a UVvisible Spectrophotometer.

The effect of contact time on dye removal by NSWC was studied by using 50 ml of CBB dye solution with initial concentration 25 mg/L. The amount of

Table 1: Equilibrium models' equations.

adsorbent that was added into each flask was fixed at 0.5 g. The flasks were placed in a shaking water bath at constant temperature of 35°C, with shaking speed of 120 rpm. The contact time was varied from 30 to 150 min. until equilibrium was reached.

For the pre-determined equilibrium time a 50 ml of CBB dye solution with different initial concentrations of 10, 25, 50, and 100mg/L were prepared. The amount of adsorbent that was added into each flask was fixed at 0.5 g. The flasks were placed in a shaking water bath at constant temperature of 35°C, with shaking speed of 120 rpm.

The effect of solution temperature on the adsorption thermodynamics was studied by varying adsorption temperature at 25, 35 and 50°C and keeping other experimental conditions constant.

The experimental data were used to fit the Langmuir, Freundlich, and Temkin equilibrium models. The applicability and suitability of the isotherm equation to the equilibrium data were compared by evaluating the values of the correlation coefficients, R². The three tested models' equations are summarized in Table 1.

Kinetic models were used to investigate the controlling mechanism of sorption process of coomassie brilliant blue dye onto NSWC. Three kinetic models were applied to the present study data. These models included: pseudo-first order kinetics model, pseudo-second order kinetics model and the Elovich's kinetics model. The mechanism of adsorption was also investigated through the application of the intra-particle diffusion model. The equations of the studied models are given in Table 2.

Model	Equation	Parameters
Langmuir ³	$C_e/qe = 1/b q_{max} + C_e/q_{max}$	q_e is the amount of dye adsorbed per unit mass of adsorbent (mg/g) b is the Langmuir constant related to the adsorption capacity (L/g) C_e is the concentration of adsorbate in the solution at equilibrium (mg/L) q_m is the maximum uptake per unit mass of carbon (mg/g).
Freundlich ¹²	$\log q_e = \log K_f + (1/n)$ $\log C_e$	C_e and have the same meaning as in the Langmuir isotherm k_f is the Freundlich constant. n is the empirical parameter representing the energetic heterogeneity of the adsorption sites (dimensionless)
Temkin ¹²	$\mathbf{q}_{\boldsymbol{e}} = \mathbf{B}_{T} \ln A_{T} + B_{T} \ln \mathbf{C}_{\boldsymbol{e}}$	C_e and q_e have the same meaning as in the Langmuir isotherm B_T is related to the heat of adsorption (L/g) A_T is the dimensionless Temkin isotherm constant

Table 2: Kinetic models' equations.

Model	Equation	Parameters
Pseudo first-order ¹³	$\ln (q_e - q_t) = \ln q_e - K_1 t$	qe is the amount of adsorbate adsorbed at equilibrium, (mg/g), qt is the amount of solute adsorb per unit weight of adsorbent at time, (mg/g), k1 is the rate constant of pseudo-first order sorption ((gm/mg min)
pseudo second-order ¹⁴ t	$t/q = 1/K_2 q_e^2 + t/q_e$	qt and qe have the same meaning as in the pseudo-first order model and k2 is the rate constant of second-order model (g/(mg min))
Elovich's Model ¹²	$q_{t} = (1/\beta) \ln (\alpha\beta) + (1/\beta) \ln (t);$	α is the initial adsorption rate (mg/gmin),and the parameter 1/ β (mg/g) value is reflected the number of sites available for adsorption
Intra-particle diffusion model ¹⁵	$\mathbf{q} = K_{id} \mathbf{t}^{1/2} + \mathbf{C}_{i}$	K_{id} is the slope which refer to the intra-particle diffusion rate constant (mg/gmin).and C _i (mg/g) is the intercept which is a constant related to the thickness of the boundary layer

RESULT AND DISCUSSION

In order to investigate the texture and porosity development of the prepared adsorbent; figure 1 shows the SEM micrographs of NSWC. The scanning electron microscope (SEM) is widely used to study the morphological features and surface characteristics of the adsorbent materials. It could be seen that there are many macropores appearing on the surface of the prepared adsorbent giving an indication about its possible use as adsorbent.



Figure1: SEM micrographs of NSWC (a) x 1000 and (b) x 3000.

In the present work, information about the chemical groups on the surface of prepared adsorbent was provided by FTIR-analysis. Figure 2 depicts a strong broad band at 3420cm⁻¹which is ascribed to O-H stretching vibration in hydroxyl groups involved in hydrogen bonds¹⁶. The bands located nearly at (2923-2852) cm⁻¹ correspond to C-H vibrations in methyl and methylene groups¹⁷ and the band at 2360 cm⁻¹ corresponds to v(C=C) vibration in alkyne group. Around 1660–1550 cm⁻¹ is attributed to the presence of highly conjugated C-O in a quinone/carbonyl structure¹⁸. While the appearance of two bands at 1541 cm⁻¹ and the band at 1456 at Nigella sativa activated carbon adsorbent spectrum can be attributed to the presence of olefin v(C=C) vibrations. The band between 1450–1380 cm⁻¹ may be due to the presence of the OH bending vibration and indicates the presence of phenolic group¹⁸ The broad intense and sharp band located between 1123 and 1038 cm⁻¹ is attributable to (S-O) $\&(SO_2)$ vibrations may be due to using H₂SO₂ as activating agent 19. The small band at 874 cm⁻¹ is ascribed to the C-H out of plane bending in aromatic rings¹⁷ and finally the broad medium band at 617 cm⁻¹ is ascribed to (C-S) band¹⁹



Figure 2: FTIR spectrum of NSWC.

The effect of contact time on coomassie brilliant blue removal by NSWC was studied in the range from 30 to 150 minutes in order to determine the equilibrium time of adsorption. The results are presented in Figure 3. A variation in the removal percentage of coomassie brilliant blue was generally observed in the initial adsorption period (during the first 60 min.), then the removal started to be constant indicating that equilibrium is attained. This may due to the presence of vacant sites on the surface of adsorbent at initial stage. By the time the number of vacant sites decreased and the adsorption process became slower this due to repulsive forces between adsorbed molecules and free molecules in the solution²⁰. As can be seen from Figure3 the removal of coomassie brilliant blue reached its equilibrium after 120 min.



Figure 3: Removal percentage of CBB against time (adsorbent dose: 0.5g/50ml; Coomassie brilliant blue initial concentration: 25ppm; pH 6.4; T=310K).

The kinetics of coomassie brilliant blue adsorption onto NSWC was investigated by applying three kinetic models to the present study data. These models included: pseudo-first-order kinetics model, pseudo-second order kinetics model and the Elovich's kinetics model. The mechanism of adsorption was also investigated through the application of the intra particle diffusion model. The data are presented graphically in Figures 4, 5 and 6 whereas the constants calculated for each of the tested models are given in Table 3.

The data from applying the pseudo first-order equation as seen from figure 4 and Table 3, the determination coefficient (R^2) was found to be 0.92 indicating that this model may not be the best model for fitting the present study data. On the other hand, by applying the pseudo second-order adsorption kinetic rate equation (figure 5) and table 3, high R^2 value was obtained (0.99) indicating the applicability of the pseudo-second order model to fit the present data. It is clear from the data obtained after carrying out the Elovich's model and from Figure 6 and table 3, that the Elovich's model have a high determination coefficient ($R^2 = 0.95$) and may also describe the kinetics of the experimental data.



Figure 4: pseudo-first order kinetics model for CBB adsorption onto NSWC.

By comparing the data obtained from the three studied kinetic models, it can be concluded that in our study the adsorption of coomassie brilliant blue onto NSWC is best described in terms of the pseudo-second order kinetics model followed by the Elovich's model.

Several authors reported the applicability of the pseudo-second order kinetic model for coomassie brilliant blue removal onto various adsorbents including: coir pith carbon¹⁸, pinang frond based activated carbon²¹, watermelon rind activated carbon⁸, macrophyteSalvinianatans biomass¹⁷ wheat bran²².



Figure 5: pseudo-second order kinetics model for CBB adsorption onto NSWC.



Figure 6: Elovich's kinetics model for CBB adsorption onto NSWC.

Figure7 represents the plots of q_i versus t^{1/2} for the removal of coomassie brilliant blue by NSWC.The plot consisted of only one linear section, presuming the presence of transitional pores in the sorbent structure. The line in the initial stage does not pass through the origin. This is indicative of some degree of boundary layer control²³. The results obtained for the intraparticle diffusion model signify that there is instantaneous utilization of the most readily available adsorbing sites on the adsorbent¹⁸. Similar results were achieved by⁸ and.²⁰.



Figure 7: Intraparticle diffusion model for CBB adsorption onto NSWC.

 Table 3. Kinetics model parameters for Coomassie brilliant blue adsorption by NSWC.

Kinetic model	Parameter	Value
Pseudo first order model	K1(gm/mg min) R^2	0.051 0.915
Pseudo second order model	$\frac{K_2(\text{gm/mg min})}{\text{R}^2}$	0.022 0.996
Elovich model	$\begin{array}{c} \alpha(mg/g.min) \ \beta(g/mg) \\ R^2 \end{array}$	0.689 2.604 0.948
Intra particle diffusion	(gm/mg min) R ²	0.089 0.895

The adsorption of coomassie brilliant blue by NSWC was investigated as function of initial dye concentration (10-100mg/l) and the results revealed that percentages of dye removal were found to decrease from 81% to 47.39% with an increase in the initial dye concentration from 10 to 100 mg/l. in order to get a better view on the adsorption of coomassie brilliant blue by NSWC, the Langmuir, Freudlich and Temkin equilibrium models were applied to fit the experimental data. The main difference between these three models concerns the way the heat of adsorption decreases with the surface coverage ²⁴: Langmuir assumes no decrease at all; Freundlich assumes a logarithmic decrease, while Temkin assumes a linear decrease.

The Langmuir plot of coomassie brilliant blue removal by NCWC is shown in Figure 8 and the model's calculated parameters are given in Table4. From Table4, the values of R², b and q_m were 0.82, 4.35x(L/mg), 14.493 (mg/g), respectively. It can be noticed that the Langmuir model did not show high correlation coefficient for the present data which suggests that the Langmuir model is not suitable for fitting the present data.

The Freudlich plot of CBB adsorption onto NSWC is given in Figure.9. Table 4 shows the Freundlich parameters, K_F and n, together with the correlation coefficient (R²).

As shown in Figure9 and Table 4, the present work data were fitted well to the Freundlich model with a high correlation coefficient value R^2 (0.994). the value of (n) was found to be (1.174) suggesting that the dye adsorption on NSWC is favorable^{25,8}.



Figure 8: Langmuir plot for CBB adsorption onto NSWC.



Figure 9: Freundlich plot for CBB adsorption onto NCWC.

Figure 10 gives the Temkin plot of coomassie brilliant dye removal by NSWC. The values of the Temkin constants are given in Table 4. It can be seen that the correlation (R^2 =0.908) value of the model is somewhat low, indicating that Temkin isotherm did not fit well the adsorption of coomassie brilliant blue dye onto NSWC.



Figur10: Temkin plot for CBB adsorption onto NSWC.

Table 4: Equilibrium	models and their	calculated	parameters.
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Equilibrium model	parameters	values
Langmuir isotherm	b (L/g) <i>qm</i> (mg/g) R ²	4.35x10 ⁻³ 14.493 0.82
Freundlich isotherm	K _f (L/g) n R ²	0.089 1.174 0.994
Temkin isotherm	$ \begin{array}{c} A_T \\ B_T (L/g) \\ R^2 \end{array} $	1.849 1.897 0.908

From the equilibrium studies, it can be concluded that the Freundlich model is the best model for describing the adsorption of Coomasie dye by NSWC. The applicability of the Freundlich model suggests that the adsorption surface is heterogeneous and that the adsorbent surface contains active sites with different energies²⁶. Our results are in agreement with the results of *Mafra et al.*,²⁷, Ata et al.,²², *Dawood and Sen*,²⁸ and *Abbas et al.*,²⁹ who also have reported the suitability of the Freudlich model to describe the adsorption of brilliant blue dye by different adsorbents.

A comparison of our present work maximum capacity results with previously reported findings is given in table 5.

Table 5: Comparison of obtained maximum adsorption (*qm*) with those previously reported.

qm (mg/g)	Reference
14.49	Present work
6.410	22
10.09	29
149.25	30
49.35	31
11.62	27
75.19	32
	qm (mg/g) 14.49 6.410 10.09 149.25 49.35 11.62 75.19

In batch adsorption experiments, it is highly important to study the thermodynamic parameters such standards Gibbs free energy, ΔG , enthalpy, ΔH° and entropy ΔS° changes³³. The following equation was used to calculate the change in Gibb's free energy: $\Delta G = -RT \ln K_D$, where R is the universal gas constant (8.314×10–3 kJ/mol K), T is the temperature (K) and K_D (qe/Ce) is the distribution coefficient³⁴. It is also known that $G = H^{\circ} - T S^{\circ} = -RT \ln K_D$ (eq:9) and by rearrangement of this last equation, we get $\ln K_D = S^{\circ}/R$) H°/RT) (eq:10). According to³⁴, the enthalpy and entropy changes can be calculated from the slope and intercept of the plot of $\ln K_D vs. 1/T$.

In the present work Figure 11 gives the plot of 1/T versus InK_{D} and table 6 shows the calculated values of thermodynamic parameters. From the obtained result, it can be concluded that the values of ΔG at the studied temperatures were all negative. The negative values of ΔG indicate the feasibility and spontaneous nature of coomassie brilliant blue dye adsorption on NSWC¹⁷. The change in enthalpy ΔH° for CBB adsorption process was found to be negative which indicates the exothermic nature of the adsorption at the studied temperature range (25-50C°)³⁵. Also, the negative value of the adsorption interface during adsorption³⁶.

G (KJ/mol)		
25°C 35°C	- 4.137 - 4 431	
50°C	- 4.763	
H (KJ/mol)	-3.264	
S (J/mol.K)	-24.892	



Figure11: Effect of temperature on CBB adsorption on NSWC.

CONCLUSION

A chemically activated carbon was successfully prepared from a cheap waste material *Nigella sativa* L. The prepared carbon was investigated for its possible use as adsorbent for dye removal from aqueous solutions. The adsorption results indicated the effectiveness of the activated carbon prepared from *Nigella sativa* waste for the removal of coomassie brilliant blue dye. The data modeling revealed that the adsorption process follows the pseudo second order kinetics and the Freundlich equilibrium model. The thermodynamics study indicated the spontaneity of the adsorption process. The adsorbent could be further explored and modified for the removal of other wastewater pollutants.

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